

Work Order ID 61885-2

Wednesday, September 08, 2010 3:28:31 PM

~~PRELIMINARY ISSUE~~

10.10.09

Page 1

Item ID: D4181-1

Accept

Revision ID: PRELIM

Item Name: Pod Frame Platform

Start Date: 9/8/2010 Start Qty: 3.00

Required Date: 9/13/2010 Req'd Qty: 3.00

Reference:

Approvals: Process Plan:

Date: 10-9-08

Tooling:

Date:

Run Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D4181	PA1								
100		0.00							
Waterjet		0.00							
FLOW CNC Waterjet	Memo 1-Cut as per Dwg Dwg Rev: <u>PA1</u> Prog Rev: <u>PA1</u> 2-Deburr if necessary								
110	QC2- Inspect parts off machine FAI/FAIB	0.00							
QC	Memo	0.00							
Quality Control									

MAT NOT PULLED

10-9-13

(3)

10-9-13

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Page 3

Accept

Cust Item ID:
Customer:

Reference:

Approvals: _____ Process Plan: _____
QC: _____

Date:

Date:

Tooling:

SPC (Y/N):

Date:

Date:

Run	Start
	Stop

[illegible]

Work Order ID 61885

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Item ID: D4181-1
Revision ID: PRELIM
Item Name: Pod Frame Platform

Accept



Setup Start



Stop



Start Date: 9/8/2010 Start Qty: 3.00
Required Date: 9/13/2010 Req'd Qty: 3.00



Cust Item ID:

Customer:



Reference:

Run Start



Stop



Approvals: Process Plan: Date: Tooling: Date:
QC: Date: SPC (Y/N): Date:

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

160

Identify as per dwg & Stock Location: composites

0.00



Packaging

Memo

0.00

Packaging

1 pulled

RT

10-10-01

170

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

10/10/04

*pl 10-10-01
(2)*

POSITIVE RECALL

EFFECTIVE 09/09 AUTH U

RELEASED 1 DATE 10.10.01

*PER RELEASED DWG
DATED 10.09.29*

Picklist Print

Wednesday, September 08, 2010 3:28:36 PM

Page 1

Work Order ID: 61885



Parent Item: D4181-1



Parent Item Name: Pod Frame Platform

Start Date: 9/8/2010

Required Date: 9/13/2010

Start Qty: 3.00

Required Qty: 3.00

Comments: IPP Rev:A 10.09.08 new issue verf:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

M6061T6S.250		Purchased	No			100	sf	0.0000	0.653	2.062105	3		
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6061T6 SHEET .250

1810-9-13

6061 T6B 1750 x 6.000

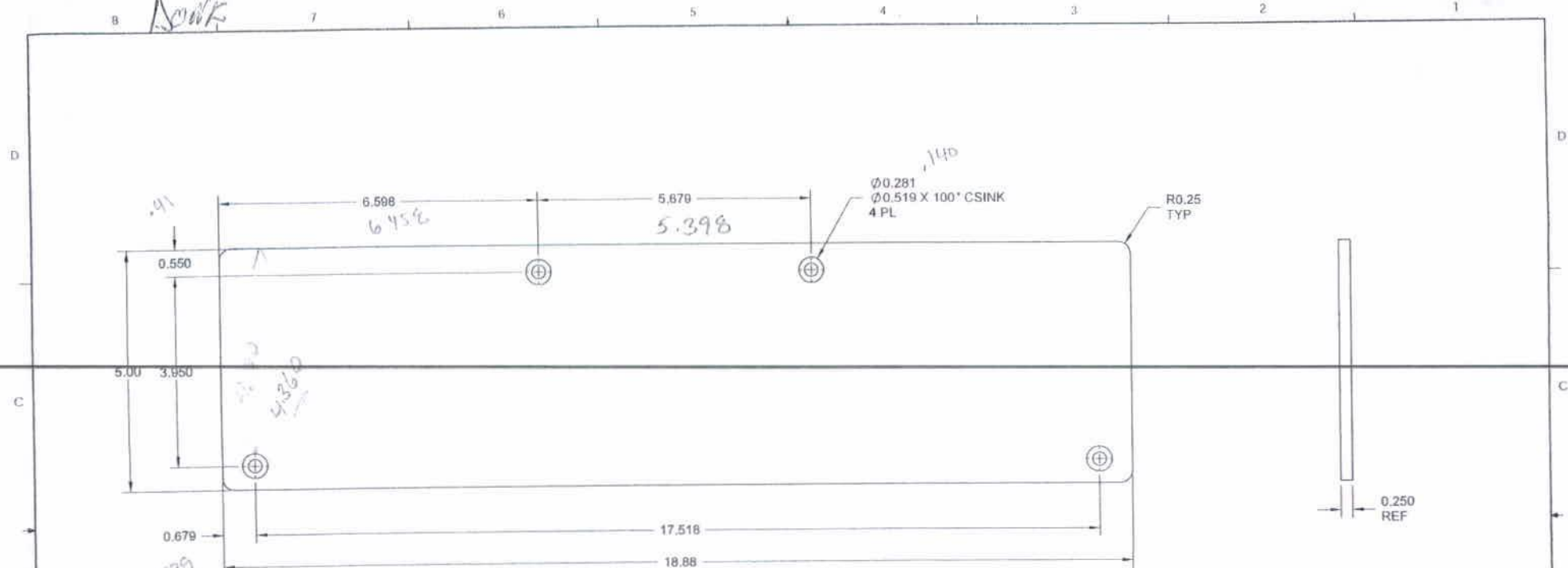
M115212

M115212

(3)

Route/Born/Box

None



D4181-1 POD FRAME PLATFORM

PRELIMINARY ISSUE

10.09.08

NOTES:

- 1) MATERIAL: 6061-T61/T62 ALUMINUM SHEET, 0.250 THICK PER QQ-A-250/11 OR AMS-QQ-A-250/11 OR AMS 4025 OR AMS 4027 OR ASTM B209 REF. DART SPEC. M6061T6S.250
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1 POWDER COAT "GREY SANDTEX" (4.3.5.6) PER DART QSI 005 4.3
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 2.29 lbs

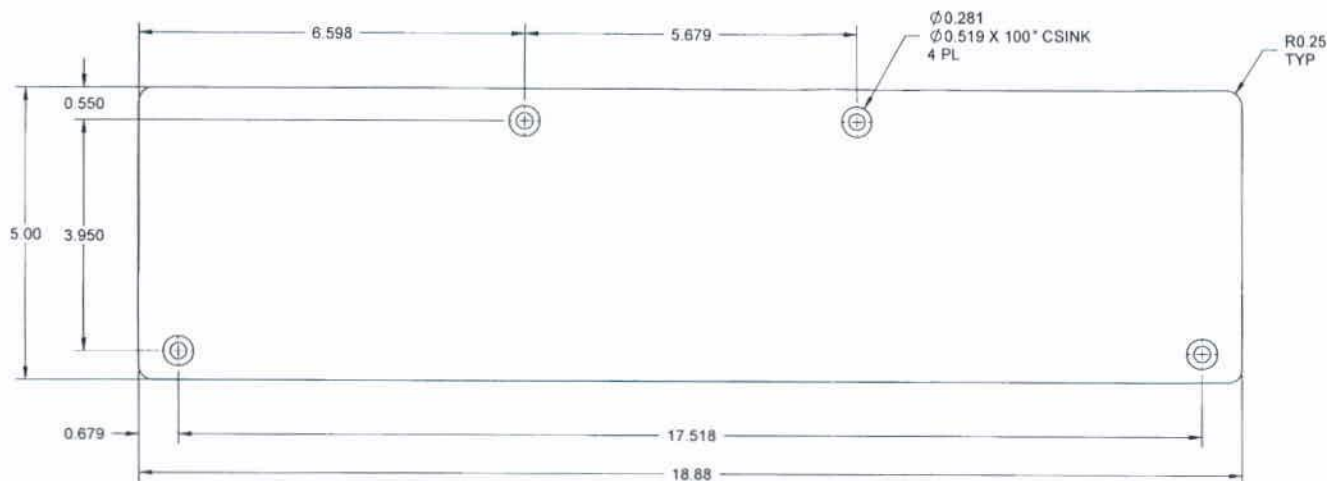
61885
10-9-09

PA1	NEW ISSUE	MB	10.09.03
REV.	DESCRIPTION	BY	DATE
DESIGN			
DRAWN			
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	10.09.03		

DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA

DRAWING NO. REV. PA1
D4181 SHEET 1 OF 1
TITLE SCALE
POD FRAME PLATFORM NT5

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D4181-1 POD FRAME PLATFORM

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- 7) WEIGHT: 2.29 lbs

RELEASED

2010-09-29

REV.	NEW ISSUE	DESCRIPTION	MB	10.09.03
DESIGN			BY	DATE
DRAWN				
CHECKED				
MFG APPR				
APPROVED				
DE APPR				
DATE	10.09.03			

DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA

DRAWING NO
D4181

REV. A

SHEET 1 OF 1

TITLE
POD FRAME PLATFORM

SCALE

NTS

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